

Effective 01 Nov 2023 (IDFL Copyright)

The purpose of this document is to assist manufacturers, suppliers, and/or buyers in meeting the standards specified by QB/T 1195-2023. It is specifically designed to help meet the various quality requirements for the following:

- 1. Meeting Down and Feather Requirements for QB/T 1195-2023
- 2. Meeting Fabric and Textile Requirements for QB/T 1195-2023
- 3. Meeting Finished Product Appearance and Labelling Requirements for QB/T 1195-2023

Prefix: About QB/T 1195-2023:

QB/T 1195-2023 is an amendment QB/T 1195-2012. This standard specifies the terms and definitions, requirements, test methods, inspection rules as well as the labelling, packing, transportation, and storage of down & feather sleeping bags. It is applicable to sleeping bags made with various textile fabrics that are filled with down and feathers, or sleeping bags containing down and feathers with other materials that are distributed in different layers or zones.

Classification: Products are classified into three categories based on testing results: Infant, Indoor, and Outdoor. These various requirements are outlined in the testing requirements below.

1. Meeting Down and Feather Requirements for QB/T 1195-2023:

Down and Feather components are tested using the GB/T 10288-2016 methods and evaluated according to GB/T 17685-2016 requirements (see chart 1).

Additional Details:

Content:

- Components must meet minimum requirements given by GB/T 17685-2016 (see chart 1).
- For products containing both down and feather and other materials, the mass percentage of down and feather should be at least 50% of the total filling weight and the down components must also meet minimum requirements given by GB/T 17685-2016 (see chart 1).

Goose or Duck Species:

- Goose down labeled as 80% or greater requires species testing <u>only</u> on down.
- Goose down labeled as less than 80% requires species testing for both down and feather.
- Unidentified down and feather are reclassified according to the known percentage ratio of duck and down. Goose products must contain a minimum of 85% Goose (see chart 1).

Fill Power:

- Fill Power is tested according to GB/T 10288-2016 steam method. Fill Power must meet minimum requirements given by GB/T 17685-2016 (see chart 1).

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Chart 1: GB/T 17685-2016 Down and Feather Requirements

Product Type	Claimed Down Cluster %	Down Cluster Tolerance %	Down Fiber + Feather Fiber % ≤	Damaged Feather % ≤	Landfowl % ≤	Large Feather % (Goose ≥ 8cm Duck ≥ 7cm) ≤	Quill Feather % ≤	Residue % ≤	Fill Power (cm) ≥	
									Duck	Goose
	0		5.0	5.0	5.0	10.0		3.0	7.0	7.5
	5	-1.0	10.0	5.0	5.0	3.0		2.0	7.5	8.5
Feather	10	-2.0	10.0	5.0	4.5	3.0		1.5	8.5	9.5
reamer	20	-2.0	10.0	5.0	4.0	3.0		1.5	9.0	10.0
	30	-2.0	10.0	5.0	3.5	2.0		1.5	9.5	10.5
	40	-2.0	10.0	5.0	3.0	2.0		1.5	10.5	11.5
	50	-3.0	10.0	3.0	2.5	2.0	0.0	1.2	11.5	12.5
	60	-3.0	10.0	3.0	2.0	1.0	0.0	1.2	12.5	13.5
	70	-3.0	10.0	2.0	1.5	0.5		1.2	13.5	14.5
Down	75	-3.0	10.0	2.0	1.5	0.5		1.2	14.0	15.0
	80	-3.0	10.0	2.0	1.0	0.5		1.2	14.5	15.5
	85	-3.0	10.0	2.0	1.0	0.5		1.0	15.5	16.5
	90	-3.0	10.0	2.0	1.0	0.5		1.0	16.0	17.0
	95	-3.0	5.0	2.0	1.0	0.0		1.0	16.5	17.5

Cleanliness Requirements		
Oxygen (mg/100g)	≤ 5.6	
Turbidity (mm)	≥ 500	
Fat & Oil %	≤ 1.2	
Odor	Qualified	

Net Filling Weight Requirements			
Net Filling Weight	≥ -5 %	Deviance compared to the claimed value	
Mass percentage of Down and Feathers	≥50%		

Other Requirements		
NP+OP	<10mg/kg	
NP+OP+NnPEO+OnPEO	<100mg/kg	
р Н	5.5~8.0	

-----End of Chart 1-----

Chart 2: Other material Requirements

Meet the requirement of GB 18383 and the related product standards.			
For fiber content, it should meet the requirement of GB/T 29862.			

-----End of Chart 2-----

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2. Meeting Fabric and Textile Requirements for QB/T 1195-2023:

Fabrics are required to meet the minimum requirements given below (Chart 3).

Chart 3: QB/T 1195-2023 Fabric Requirements

It should meet with the requirement of GB 18401 or GB 31701(only for infant and children's product).

Shell fabric, lining and interior lining fabric Requirements (For indoor sleeping bags)					
Test Items		Requirement			
Fiber content (%)		Meet with the requirement of GB/T 29862.			
Dimensional stab	ility (%)	≤ ±5.0			
Downproofness		≤12 Particles			
	Shell	≥ 5			
Air Permeability	Lining	≥ 5	≥5		
(mm/s)	Interior lining	≥ 3			
Formaldehyde (m	ig/kg)	≤ 300			
рН		4.0 - 9.0			
AZO Dyes	AZO Dyes		Not Detected (Not allowed to use, detected limited value ≤ 20mg/kg)		
Odor	Odor		None		
Classification R	equirement	s are based on Co	olorfastness Results (below):		
Test Item		Category	Requirement		
Colorfastness to Washing*		Color Change	≥3		
Colonastness to Washing		Color Staining	≥3		
Colorfastness to Crocking		Dry	≥3 (for Dark color: 2-3)		
		Wet	≥3		

-----End of Chart 3-----

Shell and lining fabric Requirements (For outdoor sleeping bags)					
Test Items	Requirement				
Fiber content (%)	Meet with the rec	quirement of GB/T 29862.			
Dimensional stability (%)	≤ ±4.0				
Downproofness	≤12 Particles				
Air Permeability (mm/s) (Only for Lining Fabric)	≥2	≥2			
Formaldehyde (mg/kg)	≤ 300				
рН	4.0 - 9.0				
AZO Dyes	Not Detected (Not allowed to use, detected limited value ≤ 20mg/kg)				
Odor	None				
Colorfastness Requirements					
Test Item	Category	Requirement			
Colorfastness to Crocking	Dry	≥3-4			
Colonastness to Crocking	Wet	≥3-4			
Colorfastness to perspiration	Color Change ≥3-4				

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		Color Staining	≥3-4				
Colorfastness to Washing		Color Change	Color Change ≥3-4				
with soap*		Color Staining	Color Staining ≥3-4				
Colorfastness to Wa	iter	Color Change	≥3-4				
		Color Staining	≥3-4				
Colorfastness to Lig	ht #	Color Change	≥3-4				
Note: *Only for such product # Only for shell fabri	с	aundered.					
Performance Requ	irements						
Test Item		Requirement					
Surface water repellency/Rating	Before wash	≥4					
Water Vapor Transmission g/(m ² *24hrs)	Before wash	≥2200					
Strength Requirem	ents						
Test Item Requirement		Requirement					
Seam Strength ≥2		≥140N					
Tear Strength		≥7N					

-----End of Chart 3-----

3. Meeting Finished Product Appearance and Labelling Requirements for QB/T 1195-2023:

Finished Products are required to meet the minimum requirements given below (Chart 4).

Chart 4: QB/T 1195-2023 Product Requirements

Fabric and Textile Requirements				
Test Item	Requirement			
Product Inspection	Product Accessories (zippers and buttons), Filling Distribution, Stitching Quality			
Dimensional ratio of	+/- 2.5			
specification and				
dimensions (%)				
Color Tone/Shade	≥ 4			
(grade)				
Skewing (%)	≤ 3.0			
Damage/ Needle Holes	No Damage			
Stains/ Spots	Max. 1 Small Spot for one side			
Blemish Streaks /	Max. 1 Small Spot for one side			
Defect Lines				
Print/ Artwork Defects	Slight color transferring, staining, bleeding, but Not Allowed to affect general Appearance			
Accessories quality	Should be firm, smooth and beautiful and without spots and rusts; no accessed sharp point and sharp			
	edge (new); the performance and texture of all sewing threads, cords/drawstrings, lining cloth, inserted			
	lines, durable labels and hooks should be suitable to shell fabrics; zipper snaps well and functioning			
	smoothly.			
	Additionally, for infants sleeping bags, it should have no metal zippers. If present, then it should take			
	measures to prevent the zipper from directly contacting skin. Buttons, zipper sliders and other accessories			
	should be covered with cloth to avoid being sucked by infants.			
Others	No other defects that obviously affect the appearance.			

-----End of Chart 4-----

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Law Label

- Law Label is required to meet with GB 5296.4 & GB 18401 requirements. It should also meet with the requirement of GB 31701 for infants and children's products.
 - List Product Type above fold on label on a prominent position and font size should not be smaller than (3.7±0.2) mm (No. 5).
 - Product dimensions: Width (cm) x Length (cm)
 - Washing type should be listed on the using construction.
 - Fiber Content should comply with GB/T 29862.
 - Filling type and the filling weight. For down and feather filling, the percentage of down cluster should be clearly indicated. The products with down cluster less than 5% shall be marked with "goose (duck) feather". For other filling materials that are filled in layers or sub-areas, the fiber content and the filling weight shall be clearly labeled.

Product Label should clearly indicate the following:

Product Type							
Down Sleeping Bags	bwn Sleeping Bags Filled with the same specification of down as the only filling.						
Feather Sleeping Bags	Filled with the same specification of Feather as the only filling.						
Composite Sleeping Bags	 -Filled with two or more different specifications of down and feather or down and feather with other materials filled by layers or panel by panel. &The percentage of down (in mass) in the total filling is ≥50%. 						
Composite Feather Sleeping Bags	Filled with two or more different specifications of down and feather or down and feather with other materials filled by layers or panel by panel. &The percentage of feather (in mass) in the total filling is ≥50%.						

Examples of Law Label Formats:

Down Sleeping Bag

Fabric: 100% Chinlon

Lining: 100% Cotton

Filling: Duck Down (80% Down)

Net Fill Weight: 150g

Feather Sleeping Bag

Fabric: 100% Chinlon

Lining: 100% Cotton

Filling: Duck Feather (30% Down)

Net Fill Weight: 150g

Mixed Feather Sleeping Bag

Fabric: 100% Chinlon Lining: 100% Cotton Filling: 70%Duck Feather (30% Down) 30% Lyocell Net Fill Weight: Duck Down 140g Lyocell 60g

Composite Down Sleeping Bag

Fabric: 100% Chinlon

Lining: 100% Cotton

Filling: Upper Layer: Duck Down (80% Down)

Under Layer: Duck Feather (30% Down)

Net Fill Weight: Upper Layer 140g

Under Layer 60g

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Composite Feather Sleeping Bag

Fabric: 100% Chinlon

Lining: 100% Cotton

Filling: Upper Layer: Duck Down (80% Down)

Under Layer: Duck Feather (30% Down)

Net Fill Weight: Upper Layer 140g Under Layer 60g

Fabric: 100% Chinlon Lining: 100% Cotton Filling: Yellow Part: Duck Down (80% Down) White Part: 100% Lyocell Net Fill Weight: Duck Down 140g Lyocell 60g

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